

# THE ONLY MEGAWATT-SCALE CONTAINERIZED FLOW BATTERY



Uni.System™  
1MW/4MWh

# TOPICS

- 1. THE UET DIFFERENCE**
- 2. UET DEPLOYMENTS** (including Avista and SnoPUD)
- 3. UET COMPANY SUMMARY**
- 4. APPENDIX**

# THE UET DIFFERENCE:

## Only Megawatt-Scale, Containerized Flow Battery



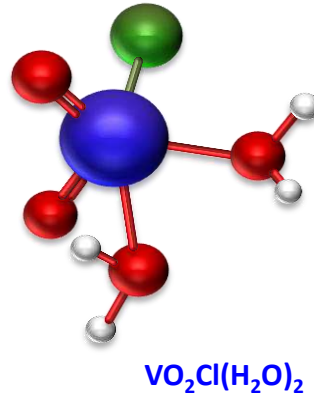
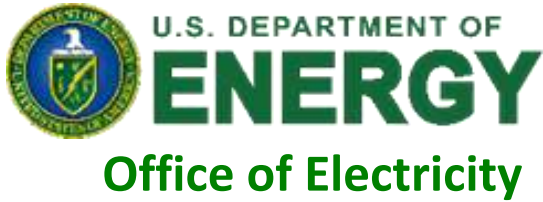
1MW/4MWh

Harbour Pointe Distribution Circuit

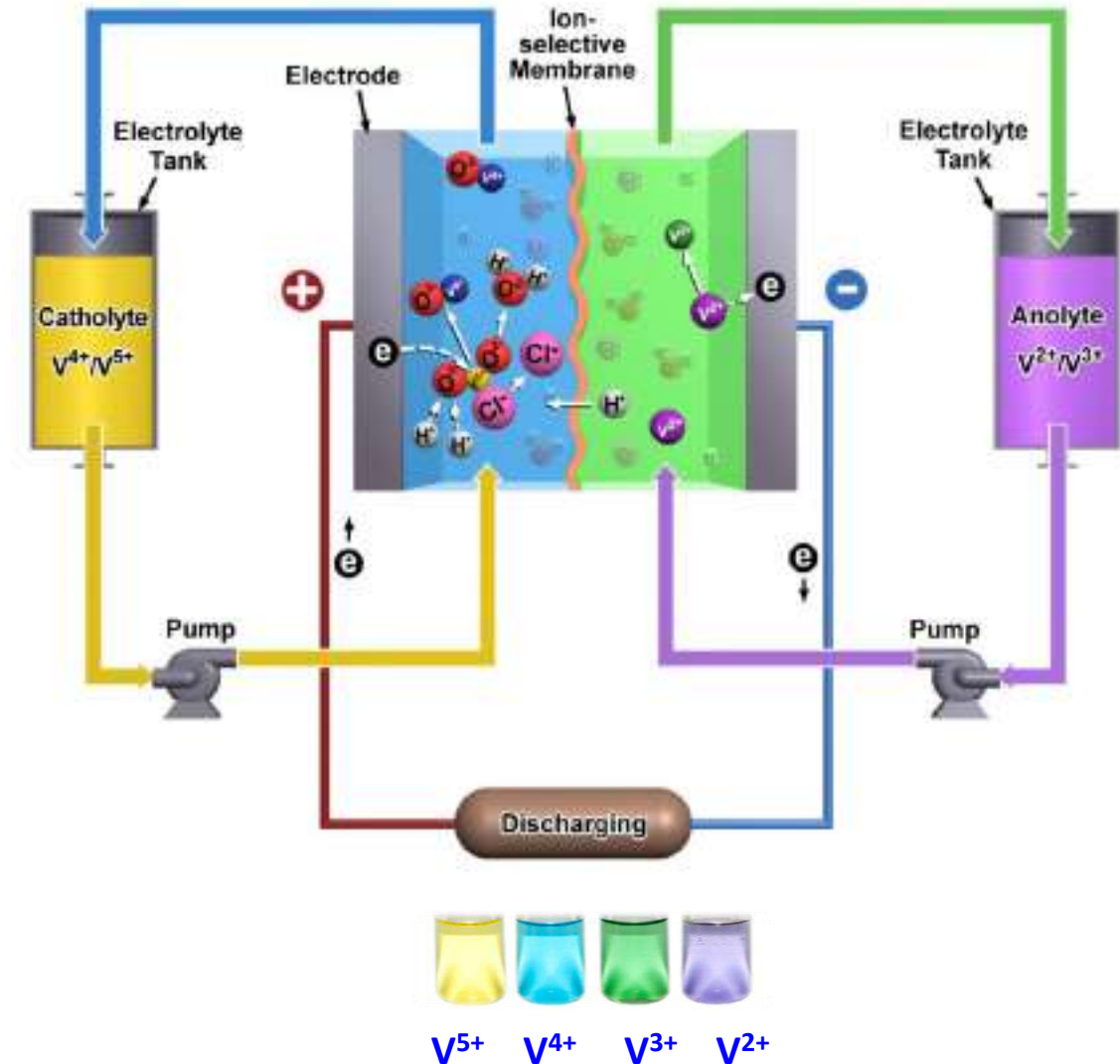
Mukilteo, WA (near Seattle)

**UET's advanced vanadium flow batteries  
operating at MW-scale since April 2014 on SnoPUD's grid**

# Advanced Vanadium Flow Battery

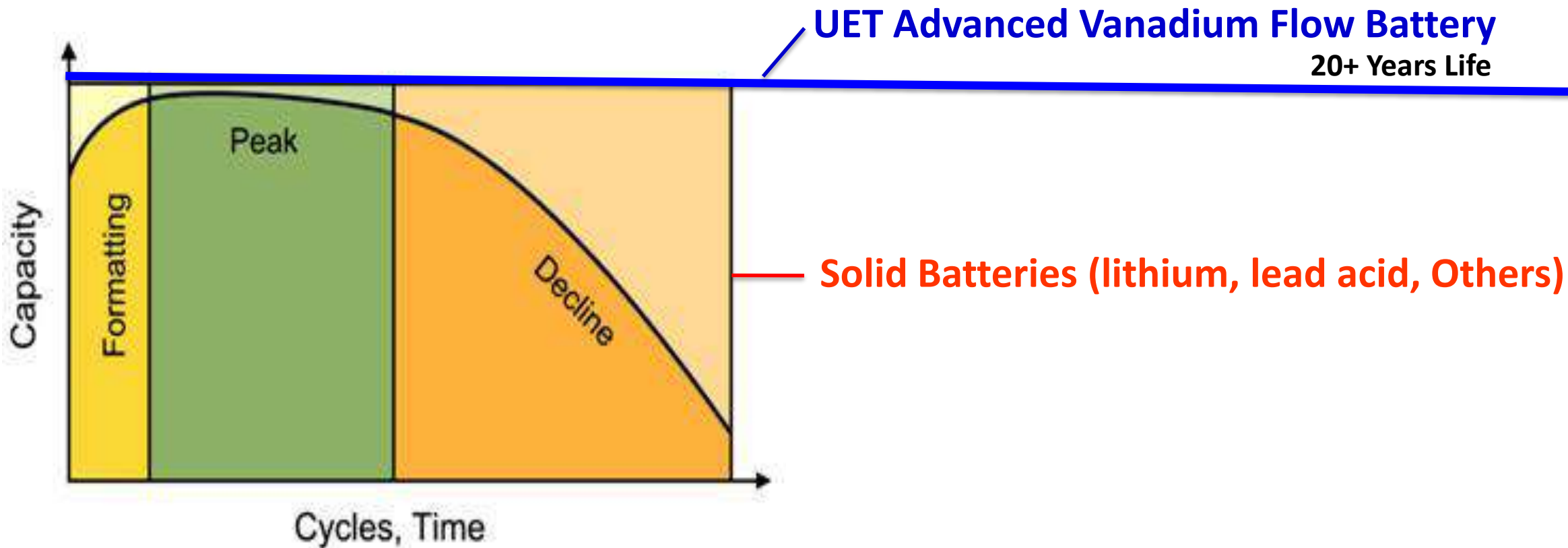


- New molecule developed at PNNL
- Improved & commercialized at UET
- No limits on:
  - number of cycles
  - using 100% of stored energy
- No degradation for 20 years +
- Non-flammable



# No Degradation Unlike Solid Batteries

such as lithium and lead acid



**UET Power and Energy Ratings Do Not Degrade**

# Non-Flammable Unlike Solid Batteries

such as lithium and lead acid

UET Advanced Vanadium Flow Battery

Solid Battery Example: Lithium cobalt oxide



\* Hazardous Materials Identification System (HMIS) ratings

## UET Systems Have Zero Flammability

# UET is Safest Grid-Scale Battery Available

## ❑ Inherent Safety Features

- ✓ No thermal run away or explosion
- ✓ Minimal fire hazard
- ✓ Benign operating temperature
- ✓ Full system shutdown capability
- ✓ Benign chemistry

## ❑ Passive Safety Features

- ✓ Primary containment
- ✓ Secondary containment
- ✓ Electrical safety
- ✓ Ambient pressure operation



## ❑ Active Safety Features

- ✓ Real-time status monitoring and automated response
- ✓ Hardware interlock loop
- ✓ Fire suppression (customer option)

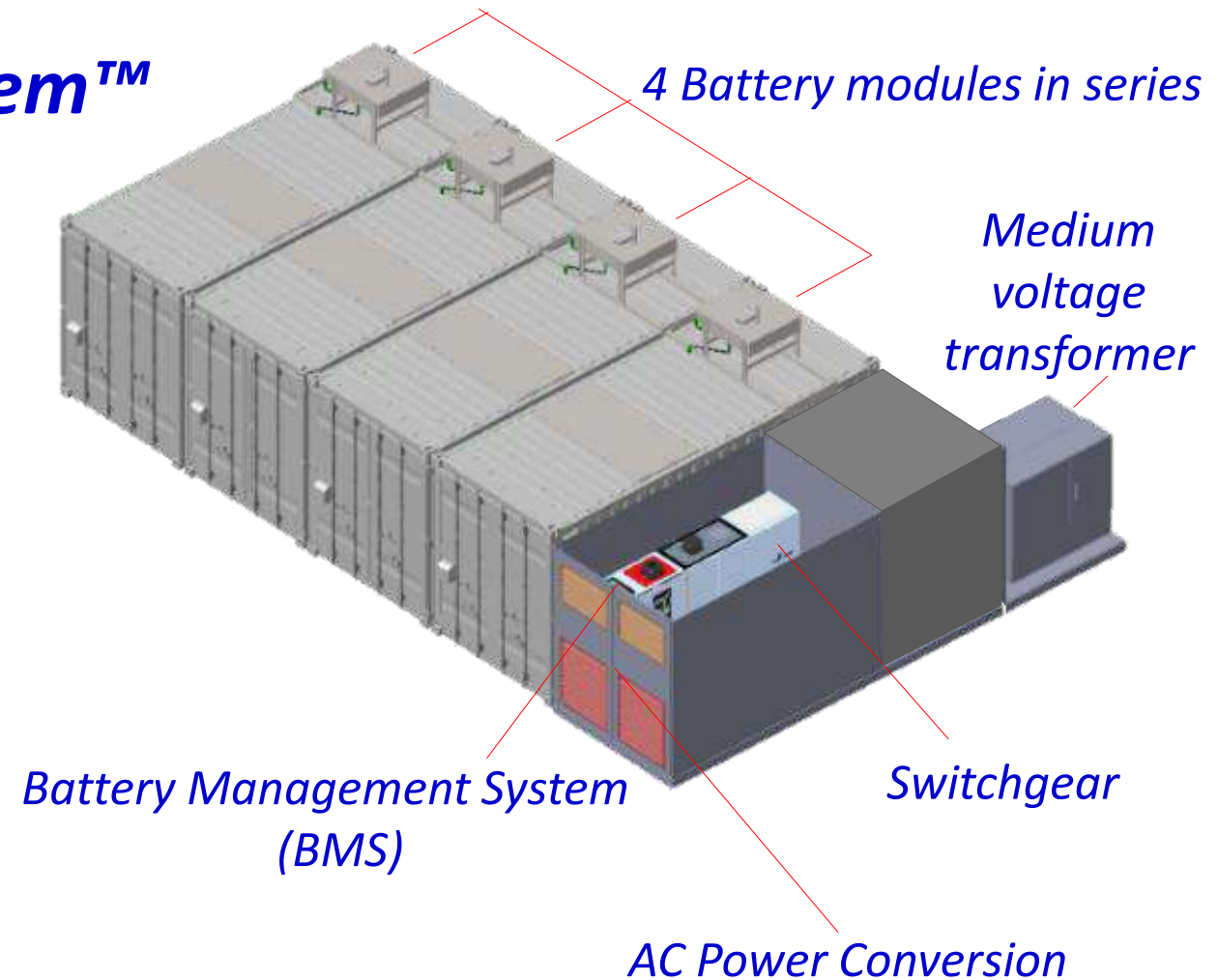
## ❑ Operational Safety

- ✓ Onsite control
- ✓ Fault response
- ✓ Remote monitoring
- ✓ Proven operational safety
- ✓ Reuse and recycling
- ✓ Chemical handling procedures
- ✓ Spill handling procedures

# First-of-its-Kind Containerization

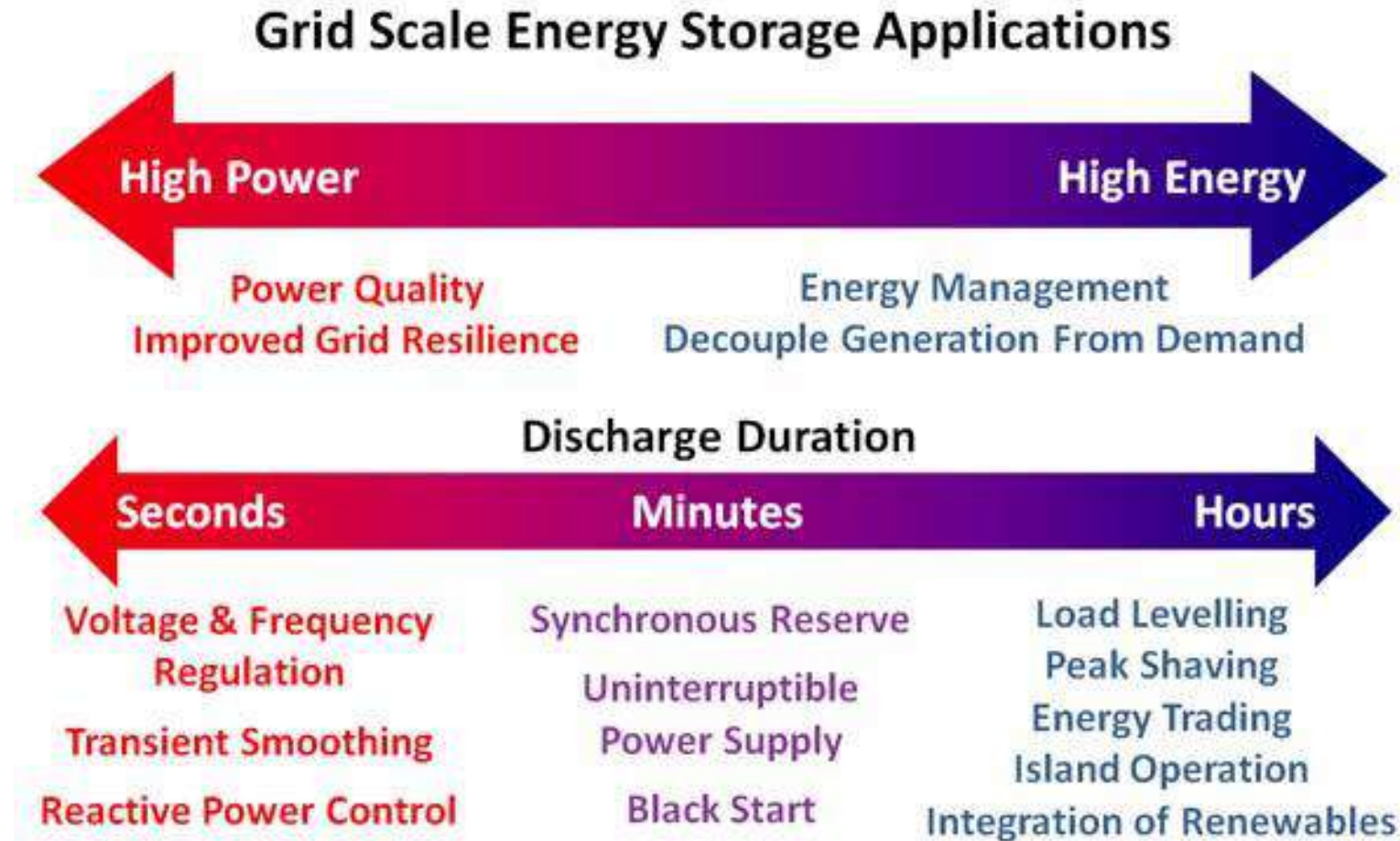
## Uni.System™

- ❑ Fully containerized –  
no liquid between containers &  
built-in secondary containment
- ❑ AC conversion & passive cooling –  
factory integrated & tested
- ❑ Modular system
- ❑ Readily transportable
- ❑ More rapid permitting
- ❑ “Plug and Play” deployment





# Full Range of Power & Energy Applications



**UET's Systems Provide All of the Above**

# UET DEPLOYMENTS



# UET Deployment Schedule Through Q4 2016

- *9.45 MW / 38 MWh in total*

1) **Harbour Pointe Energy Storage Project (near Seattle, WA) May 2014 COD**

- 500kW/2MWh Uni.System™, demonstrating fully commercialized system with >300MWh discharged to Snohomish PUD grid and providing voltage support to distribution circuit



2) **Bosch/BWP Braderup-Tinningstedt Citizens Wind Park (Braderup, Germany) Sept 2014 COD**

- 250kW/1MWh, exceeding performance requirements (tested over 1.25MWh) and buffering intermittency of wind generation, shifting energy, and providing park power & voltage support



3) **Avista Energy Storage Project (Pullman, WA) June 2015 COD**

- 1MW/4MWh Uni.System, the largest capacity containerized flow battery in the world, grid-connected supporting distribution circuit and also customer-side islanding, black start, and seamless switching protecting Schweitzer Engineering Lab electronics manufacturing



4) **Terna Energy Storage Project (Italy) Q3 2016 COD**

- 500kW/2MWh Uni.System™, part of 35MW procurement providing solar integration, voltage support, and other utility applications



(continued)

# UET Deployment Schedule Through Q4 2016



- *9.45 MW / 38 MWh in total*

(continued)

## 5) Snohomish PUD Energy Storage Project (Everett, WA) Q3 2016 COD

- 2MW/8MWh Uni.System at Everett Substation, providing balancing of wind procured as part of fossil-free policy in conjunction with hydro, supporting distribution circuit, and preparing for growth of rooftop solar & EV charging



## 6) Mission Produce (Oxnard, CA) Q4 2016 COD

- 500kW/2MWh Uni.System at packing & ripening center, providing peak-shaving, energy savings, and back-up power without diesel generators, integrating 1MW solar array



## 7) City of New York Department of Citywide Administrative Services (NY, NY) Q4 2016 COD

- 100kW/500kWh ReFlex™ system at Bronx hospital, providing peak-shaving, energy savings, and back-up power



## 8) Energy Power Board (EPB) of Chattanooga (TN) Q4 2016 COD

- 100kW/500kWh ReFlex™ system, part of US DOE Grid Modernization program (GMLC) program, including operational and control optimization and value analysis



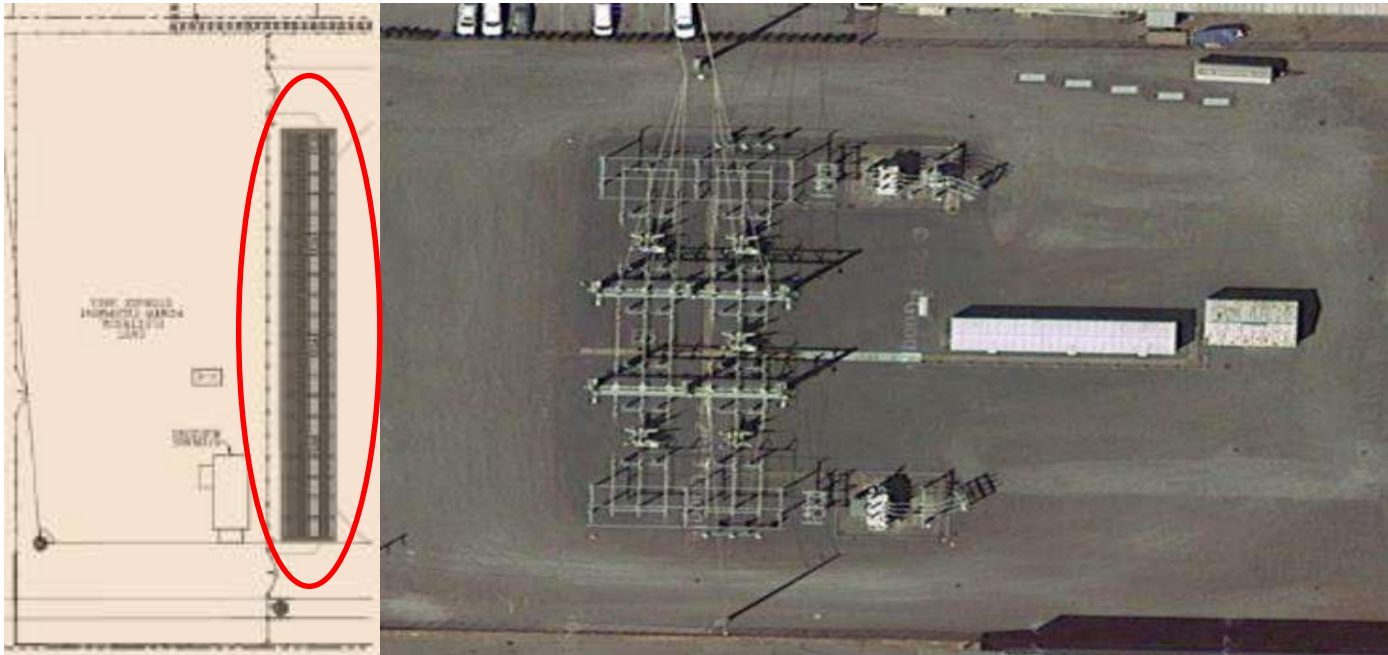
## 9) More coming ....

# Utility Installation: AVISTA Project in Pullman, WA



- ❑ 800kW/4h; 1MW<sub>p</sub>; 4MWh<sub>p</sub> Uni.System™
- ❑ Grid-tied & customer-side @ Schweitzer Engineering Labs
- ❑ Commissioned April 2015
- ❑ Use cases:
  - Grid-tied
    - Energy shifting
    - Grid reliability
    - Improved distribution system efficiency
    - Enhanced voltage control
  - Customer-side
    - Islanding
    - Black start
    - Seamless switching
- ❑ Project partners
  - AVISTA
  - UET
  - WA State Dept. of Commerce
  - PNNL

# Utility Installation: Snohomish PUD Project in Everett, WA



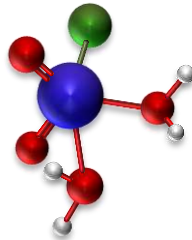
- ❑ 2MW / 8.0MWh Uni.System™
- ❑ Everett Substation
- ❑ Deploying Q4 2016
- ❑ Use Cases
  - Energy shifting
  - Improved distribution system
  - Enhanced voltage control
  - Optimized utilization of energy storage
- ❑ Project Partners
  - SnoPUD
  - UET
  - 1Energy
  - WA State Dept. of Commerce
  - PNNL

# UET COMPANY SUMMARY



## NEW ELECTROLYTE


- ✓ 2X energy density
- ✓ -40°C to +50°C
- ✓ Improved reliability



## PRODUCT ENGINEERING, MANUFACTURING & SERVICE

60,000ft<sup>2</sup> facility in Seattle

## FIELD EXPERIENCE

- ✓ ≈60MWh of UET and Rongke Projects
- ✓ German subsidiary  VANADIS POWER



## ELECTROLYTE PRODUCTION

- ✓ 1,324,000 ft<sup>2</sup> production facilities
- ✓ >1.5GWh/year
- ✓ ISO9001:2008 Certified

## INNOVATION + PARTNERSHIPS + QUALITY

**\$300MM INVESTED IN PORTFOLIO**

## STACK PRODUCTION

- ✓ 108,000 ft<sup>2</sup> manufacturing facility
- ✓ Ramping to **300MW** annual production capacity
- ✓ ISO9000/14000, GB/T28001 Certified

# APPENDIX



# Uni.System™ Specifications



2016 Uni.System™ (AC)	
Peak Power	600 kW <sub>AC</sub> over 2 hours
Nominal Rating	500 kW <sub>AC</sub> over 4 hours
Maximum Energy	2.2 MWh <sub>AC</sub> over 8 hours
Cycle and Design Life	Unlimited cycles over 20 year life
Available State-of-Charge	100%
Frequency Reg. Efficiency	75% <sub>AC</sub>
Peak Shaving Efficiency	70% <sub>AC</sub>
Response Time	<100 ms
Voltage Range	465-1000 V <sub>DC</sub>
Max. Current	1500 A <sub>DC</sub>
Footprint	820 ft <sup>2</sup> (41'W x 20'D x 9.5'H) <sup>a</sup>
Ambient Temp.	-40°C to 50°C ( -40°F to 122°F)
Total Weight	170,000 kg
Self Discharge	Max energy loss <2% <sup>b</sup>



**500kW system**

<sup>a</sup>Five 20' standard size containers: four battery plus one power container;

<sup>b</sup>Self-discharge limited to only the residual volume of electrolyte left in stacks; no discharge of energy remaining in electrolyte tanks over time.

# Re.Flex™ Specifications

2016 ReFlex™ (AC)	
Nominal Rating	100 kW <sub>AC</sub> /5 hours
Peak Power	120 kW <sub>AC</sub> (5 secs)
Maximum Energy	500 kWh <sub>AC</sub>
Cycle and Design Life	Unlimited cycles over 20 year life
Available State-of-Charge	100%
Frequency Reg. Efficiency	75% <sub>AC</sub>
Peak Shaving Efficiency	70% <sub>AC</sub>
Response Time	<100 ms
Voltage Range	400 <sub>AC</sub> -10% to 480V <sub>AC</sub> + 10%
Footprint	160 ft <sup>2</sup> (8'W x 20'D x 9.5'H) <sup>a</sup>
Ambient Temp.	-40°C to 50°C ( -40°F to 122°F)
Total Weight	40,000 kg
Self Discharge	Capped at <2% <sup>b</sup>

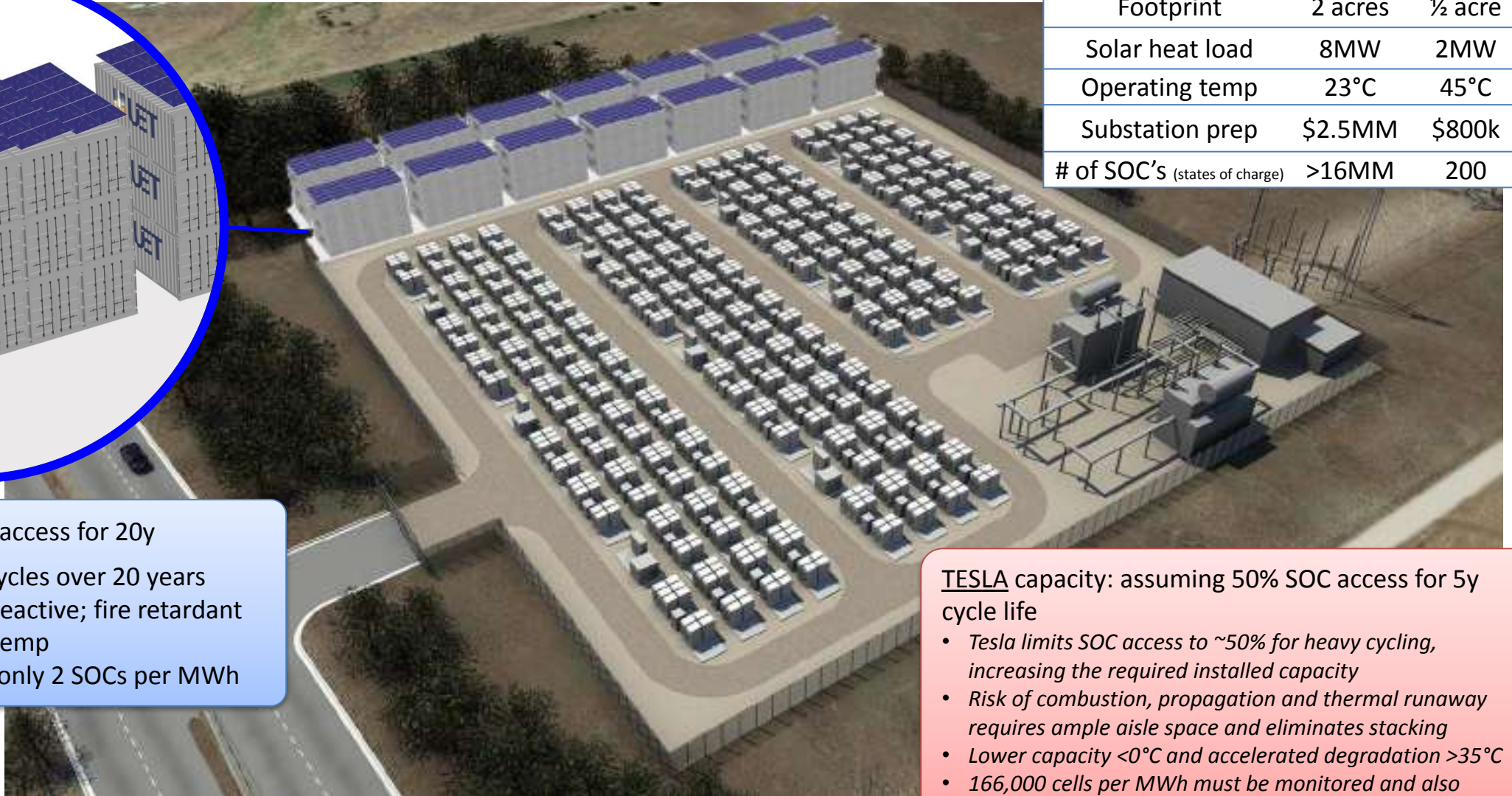
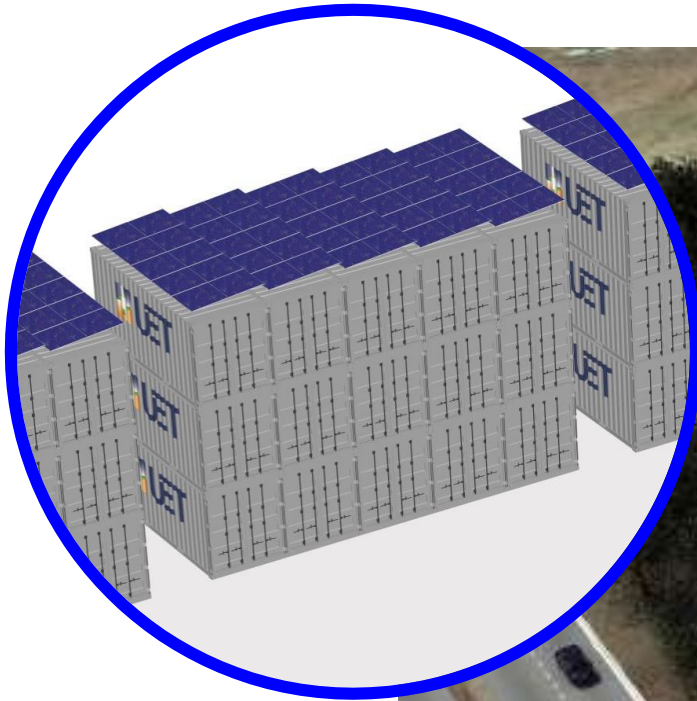
<sup>a</sup>A 20' standard size container;

<sup>b</sup>Self-discharge limited to only the residual volume of electrolyte left in stacks; no discharge of energy remaining in electrolyte tanks over time.



**100 kW system**

# 100MWh Battery: UET vs. Tesla



	Tesla	UET
Footprint	2 acres	½ acre
Solar heat load	8MW	2MW
Operating temp	23°C	45°C
Substation prep	\$2.5MM	\$800k
# of SOC's (states of charge)	>16MM	200

**UET capacity: 100% SOC access for 20y**

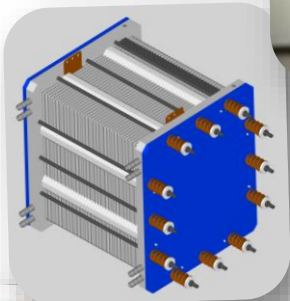
- Unlimited, no-fade cycles over 20 years
- Nonflammable; nonreactive; fire retardant
- -40°C to 50°C e'lyte temp
- Requires controlling only 2 SOC's per MWh

**TESLA capacity: assuming 50% SOC access for 5y cycle life**

- *Tesla limits SOC access to ~50% for heavy cycling, increasing the required installed capacity*
- *Risk of combustion, propagation and thermal runaway requires ample aisle space and eliminates stacking*
- *Lower capacity <0°C and accelerated degradation >35°C*
- *166,000 cells per MWh must be monitored and also controlled for temperature, voltage & current*

# Proven, High-Performance Stacks

15 years R&D, 10 years field experience, 100's deployed



5kW Stack in 2008



22kW Stack in 2011



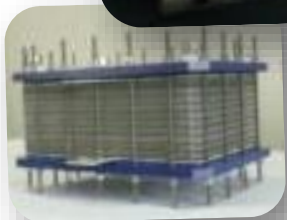
25kW Stack in 2012



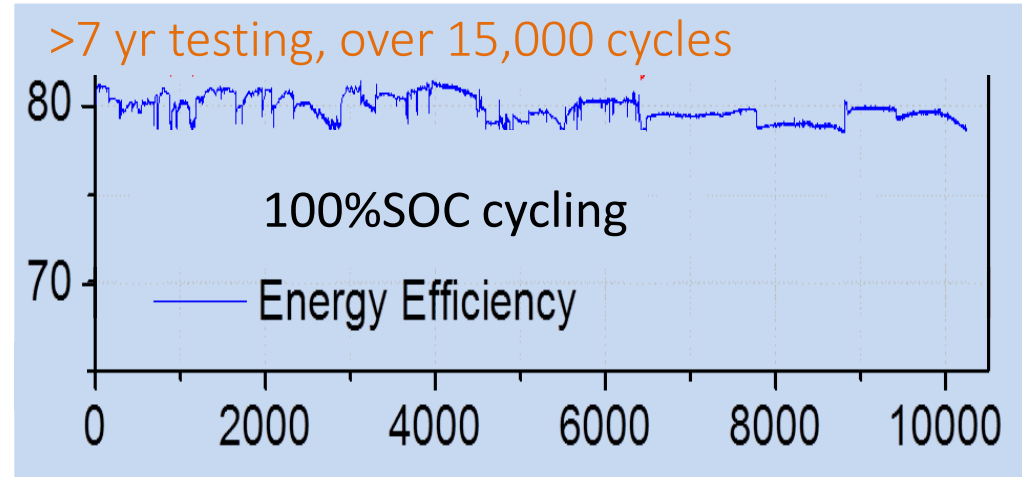
31.5 kW Stack in 2014



2kW Stack in 2008



1kW Stack in 2006



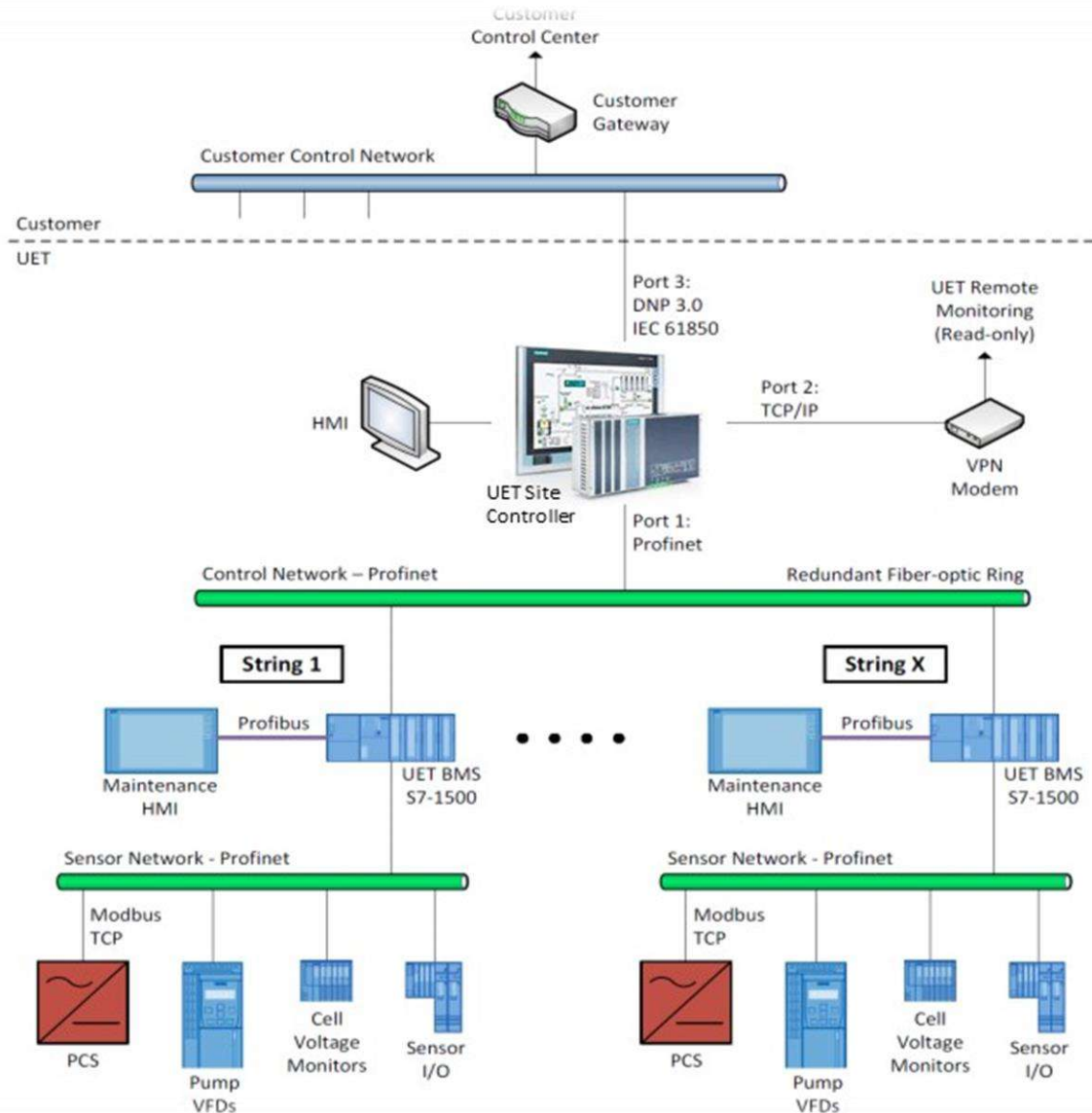
- ✓ Mature, powerful stack
- ✓ ISO9000/14000, GB/T28001 Certified
- ✓ Individual cell voltage data
- ✓ 108,000 ft<sup>2</sup> facility
- ✓ 100MW annual stack capacity, scale up to 300MW in 2017

# Robust Control System Architecture

## SIEMENS

### Siemens Components

- ❑ Each string is controlled by a single Siemens PLC
- ❑ String consists of four batteries, the PCS, minimal cooling and communications
- ❑ The PLC is master of the PCS
- ❑ The site controller controls up to 100 strings using Siemens' new WinCC OA on an industrial PC



# Value-Added Services

- ❑ **Applications Engineering and Analysis**
  - Storage asset configuration (and +PV)
  - Single and multiple use-case benefit analysis
  - Pre-engineered site configurations
- ❑ **Deployment**
  - Logistics and site engineering assistance
  - System installation and commissioning
- ❑ **Maintenance**
  - Scheduled maintenance
  - Performance reporting
  - Performance warranty management
- ❑ **Monitoring and Operating Analysis**
  - OSI PI - Industry standard data historian
  - Real-time monitoring and notifications
  - Custom analysis and reporting such as asset utilization and use-case economic analyses

